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# **Technical Performance Specifications**

for

# **Radioiodine Collection Cartridges containing**

# **TEDA Impregnated Charcoal**

and

# Silver Zeolite Media

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## **TABLE of CONTENTS**

		Page
EXI	ECUTIVE SUMMARY	3
I.	INTRODUCTION	4
II.	STANDARD TEST METHODS for ADSORBENT TESTING	4
	A. ASTM D3803 Test Parameters for Bulk Adsorbents	5
	B. F&J Modified Test Parameters Utilized in QA Testing Program	6
Ш.	SHORT-TERM SAMPLING SCENARIO	7
	A. Efficiency vs. Flow Rate Graphs	9 – 13
IV.	INTERMEDIATE-TERM SAMPLING SCENARIO	14
	A. Efficiency vs. Flow Rate Graphs (Charcoals)	<b>16 - 19</b>
	B. Efficiency vs. Flow Rate Graphs (Zeolites)	21 – 23
V.	LONG-TERM SAMPLING SCENARIO	24
	A. Efficiency vs. Flow Rate Graphs	26 - 29
VI.	DATA ANALYSIS AND ASSESSMENT	30
API	PENDIX A	32
	Particle Size Selector	
API	PENDIX B	34
	Pressure Drop vs. Flow Rate for TEDA Impregnated Charcoals and	
A DI	Silver Zeolite Media	40
ALI	Sketches of F&J "C" Series, "B" Series and "M" Series Radioiodine	47
	Collection Cartridges	
API	PENDIX D	50
• 10	Equations for Methyl Iodide Collection Efficiency vs. Flow Rate	21
Ari	ENDIA E F&LISO 9001 Certificate	51

## **Executive Summary**

F&J manufactures all radioiodine collection cartridges containing TEDA impregnated carbon or silver zeolite adsorbents under an ISO 9001 certified program. Refer to Appendix E for a copy of F&J's ISO 9001 certificate.

Each F&J radioiodine collection cartridge is manufactured to a specific set of engineering specifications to ensure repeatable performance and dimensions. F&J's quality assurance program insures the dimensions of its cartridges are within the specified tolerances and fabricated to provide consistent reproducible radioiodine collection efficiency responses, which are documented by F&J performance test data.

A report outlining the results of these test data is contained in this document for the most common geometry of radioiodine collection cartridge utilized in the nuclear industry worldwide. This popular geometry has the nominal dimension of 2 <sup>1</sup>/<sub>4</sub> inch (57.2mm) diameter and 1 inch (25.4mm) of height.

F&J has analyzed its radioiodine cartridges at three different sample durations identified as Short-term, Intermediate-term and Long-term Sampling Scenarios.

Equations for the Methyl Iodide retention efficiency have been determined and presented in graphical and tabular formats for the reader's convenience.

The relationship of pressure drop vs. flow rate for each of the adsorbent mesh sizes in the 2  $\frac{1}{4}$ "D × 1"H cartridge geometry have also been measured and represented graphically for the readers convenience in Appendix B.

It is extremely important to note that the data contained in this report is applicable only to F&J manufactured products and cannot be utilized with any product manufactured by another company. Additionally, these data are only applicable to cartridges having the geometries represented by the F&J "C" Series, "B" Series and "M" Series radioiodine collection cartridges. Refer to Appendix C for illustration of the dimensions of the above cartridges.

Efficiency test data of other F&J radioiodine cartridge geometries can be obtained by submitting a request to F&J by phone, fax or letter.

Thank you for using F&J radioiodine collection cartridges. We at F&J assure you that you are utilizing the best-fabricated and best-documented radioiodine collection cartridges available in today's market. F&J cartridges will comply with all existing quality assurance requirements of your organization, INPO or the USNRC.

### I. INTRODUCTION

Radioiodine collection cartridges contain adsorption media that typically include activated charcoal and zeolite media impregnated with Triethylenediamine (TEDA) and silver, respectively. The important performance capabilities to be examined are the retention efficiency and pressure differential of the filter cartridge as a function of flow rate.

In this document, retention efficiency and filter efficiency are used interchangeably.

Sampling condition parameters that are of particular importance with respect to methyl iodide retention efficiency are:

- a) flow rate (velocity)
- b) relative humidity
- c) sample duration
- d) temperature
- e) pressure

Methyl iodide is the species of choice because it is the most difficult iodide species to capture that are normally found in power plant atmospheres.  $\underline{\mathbf{b}}_{(g)}$  collection efficiencies are always greater than Methyl Iodide collection values.

#### II. STANDARD TEST METHODS FOR ADSORBENT TESTING

#### A. General

The standard test method(s) which are applicable for testing nuclear grade gas phase adsorbents for methyl iodide and iodine retention capabilities are contained in ASTM D3803 Method A, 1979, for pre 1990 testing and ASTM D3803, 1989 for post 1989 testing. These standard test procedures are applied to the cartridge, rather than the bulk adsorbent material and have been utilized by F&J SPECIALTY PRODUCTS, INC. as a basis to establish the radioiodine filter efficiency performance criteria for the radioiodine adsorption cartridges manufactured and sold by F&J. The test parameters for both of the above referenced test procedures are listed in Table A on page 5 of this report.

### TABLE A STANDARD TEST PROCEDURES FOR RADIOIODINE BULK ADSORBENT MATERIALS

### I. ASTM D3803, 1979 METHOD A TEST PARAMETERS

The standard ASTM D3803, Method A test parameters are as follows:

1)	Pressure	1 atm
2)	Temperature	30°C
3)	Pre-humidification Period	16 hours
4)	CH <sub>3</sub> I concentration (I-131)	$1.75 \text{mg/m}^3$
5)	Loading Duration	2 hours
6)	Post Sweep Period	4 hours
7)	Bed depth	2"
8)	Velocity of Gas Stream	40 feet/second
9)	Relative Humidity	95%

Other methods of testing nuclear grade gas phase adsorbents included in the 1979 version of ASTM D3803 are as follows:

	I-131 Labeled			
<b>ASTM D3803</b>	<b>Carrier Gas Species</b>	Temp.	Pressure	% RH
Method B	CH <sub>3</sub> I	80°C	1 atm	95
Method C	CH <sub>3</sub> I	130°C	1 atm	95
Method D	$I_2$	30°c	1 atm	95
Method E	$I_2$	180°C	1 atm	0

# II. ASTM D3803, 1989 TEST PARAMETERS Note:

Procedure has been re-designated as D3803-91 (RE-APPROVED 1998)

The standard ASTM D3803, 1989 test parameters are as follows:

1)	Pressure	1 atm
2)	Temperature	30°C
3)	Pre-equilibration Period	16 hours
4)	Equilibration Period	120 minutes
5)	CH <sub>3</sub> I concentration (I-131)	$1.75 \text{ mg/m}^3$
6)	Loading Duration	60 minutes
7)	Post Sweep Period	60 minutes
8)	Bed Depth	2"
9)	Velocity of Gas Stream	11.6 to 12.8 m/min.
10)	Relative Humidity	95%

### **B. F&J Modified Test Methods Utilized under Various Simulated Sampling** Scenarios in the QA Testing Program

F&J has modified the standard ASTM Test to enable it to obtain efficiency vs. flow rate for specific radioiodine cartridge geometries. The various modifications to the standard procedures that F&J utilizes for its testing program is highlighted in blue below in Table I (Pre 1990 testing) and Table Ia (Post 1989 testing).

# TABLE IASTM D3803, 1979, Method A Test Parameters For F&J Sampling Scenarios(APPLICABLE FOR PRE-1990 TESTS)

<b>PARAMETERS</b>	SHORT-TERM	<b>INTERMEDIATE-TERM</b>	LONG-TERM
Pre-humidification period (hrs.)	None	16	16
Loading duration (hrs.)	2	2	2
Post sweep duration (hrs.)	2-4	4	168
CH <sub>3</sub> I Concentration (mg/m <sup>3</sup> )	1.75	1.75	1.75
Pressure (atm)	1	1	1
Bed depth	Actual filter	Actual filter	Actual filter
Flow rate	~ 0.5 to 7 CFM	~ 0.5 to 7 CFM	~ 0.5 to 7 CFM
Temperature (°C)	30	30	30
Relative Humidity (%)	90-95	95	95

TABLE Ia
ASTM D 3803, 1989 Test Parameters For Sampling Scenarios
(APPLICABLE FOR POST-1989 TESTS)

PARAMETERS	SHORT-TERM	<b>INTERMEDIATE-TERM</b>	LONG-TERM
Pre-equilibration period (16 hrs.)	None	16	16
Equilibration period (2 hrs.)	None	2	2
Loading duration (hrs.)	1	1	1
Post sweep duration (hrs.)	1	1	168
$CH_3I$ Concentration (mg/m <sup>3</sup> )	1.75	1.75	1.75
Pressure (atm)	1	1	1
Bed depth	Actual filter	Actual filter	Actual filter
Flow rate	~ 0.5 to 7 CFM	~ 0.5 to 7 CFM	~ 0.5 to 7 CFM
Temperature (°C)	30	30	30
Relative Humidity (%)	90-95	95	95

### III. SHORT – TERM SAMPLING SCENARIO

The term Short-term sampling scenario represents field sample collection periods not exceeding four hours. Under this scenario, pre-humidification periods and long post sweep periods are of minor importance. To reflect the short-term sampling scenario ASTM D3803 test parameters have been modified. The test parameters for short-term sampling scenarios are presented in Table I and Table Ia under Short-Term Sampling Scenario in Section II B of this report.

Modifications to the standard test parameters for the Short Term Sampling Scenario included the following:

- a) No pre-humidification period prior to the loading of the CH<sub>3</sub>I pollutant.
- b) Utilization of actual filter geometry
- c) Variation of flow rate to develop efficiency vs. flow rate relationship

Variable flow rates were utilized to establish the filter efficiency vs. flow rate curve for the particular adsorption media contained in the radioiodine collection cartridge of interest. Table II below represents the data for the four different mesh sizes of carbon and Table III represents data for 50×80 mesh silver zeolite available for purchase from F&J SPECIALTY PRODUCTS, INC. The four different mesh sizes for carbon and the 50×80-mesh silver zeolite material are designated as follows:

(a)	TEDA-1	10×16 U.S. Sieve
(b)	TEDA-2	30×50 U.S. Sieve
(c)	TEDA-3	20×40 U.S. Sieve
(d)	TEDA-4	$12 \times 20$ U.S. Sieve
(e)	AGZ58	50×80 U.S. Sieve

The filter geometries applicable to the following data are all geometries that are nominally  $2\frac{1}{4}$ " Diameter  $\times 1$ " Height. These include F&J's "C" series, "B" series and "M" series radioiodine collection cartridges.

Typical TEDA Impregnated Charcoal Cartridge CH <sub>3</sub> I Retention Efficiency vs. Flow Rate SHORT-TERM SAMPLING SCENARIO				
FLOW RATE TEDA-1 TEDA-2 TEDA-3 TEDA-				
(LPM)	% Retention	% Retention	% Retention	% Retention
28.3	97.46,99.72	99.88,99.96	99.34	
42.4		99.90	99.74	100.00
56.6	92.85,96.24	99.53,99.03	93.15	99.86
70.8		98.78	93.17	99.19
84.9		98.55,98.11	90.02	
113.2	83.97,81.47	96.36	84.16,86.92	
127.4		93.23		
141.5			81.02,79.60	
169.8	77.46		78.19	
198.1				
	DA Impregnate SHO RATE (LPM) 28.3 42.4 56.6 70.8 84.9 113.2 127.4 141.5 169.8 198.1	Charcoal Cartri SHORT-TERM SAM   RATE TEDA-1   (LPM) % Retention   28.3 97.46,99.72   42.4 56.6   56.6 92.85,96.24   70.8 84.9   113.2 83.97,81.47   127.4 141.5   169.8 77.46   198.1 77.46	CA Impregnated Charcoal Cartridge CH <sub>3</sub> I Retent SHORT-TERM SAMPLING SCENA   RATE TEDA-1 TEDA-2   (LPM) % Retention % Retention   28.3 97.46,99.72 99.88,99.96   42.4 99.90   56.6 92.85,96.24 99.53,99.03   70.8 98.78   84.9 98.55,98.11   113.2 83.97,81.47 96.36   127.4 93.23   141.5 169.8 77.46   198.1 77.46	CA Impregnated Charcoal Cartridge CH <sub>3</sub> I Retention Efficiency vs SHORT-TERM SAMPLING SCENARIO   RATE TEDA-1 TEDA-2 TEDA-3   (LPM) % Retention % Retention % Retention   28.3 97.46,99.72 99.88,99.96 99.34   42.4 99.90 99.74   56.6 92.85,96.24 99.53,99.03 93.15   70.8 98.78 93.17   84.9 98.55,98.11 90.02   113.2 83.97,81.47 96.36 84.16,86.92   127.4 93.23 81.02,79.60   169.8 77.46 78.19   198.1  78.19

#### TABLE II

7

Short-Term Sampling Scenario data for  $50 \times 80$  mesh silver zeolite is presented in Table III below.

#### TABLE III F&J Silver Zeolite Cartridge Efficiency for Methyl Iodide Collection vs. Flow Rate SHORT-TERM SAMPLING SCENARIO

Flow	Rate	50×80 Mesh
(CFM)	(LPM)	% Retention
1.0	28.3	99.90
2.0	56.6	99.43
3.0	84.9	98.81
4.0	113.2	96.85

A best-fit curve has been drawn through the points and extrapolated to project  $CH_3I$  retention efficiencies throughout the test data range. The Short-Term scenario test data obtained from Table II for TEDA impregnated charcoals and Table III for silver impregnated zeolites were used to produce a best-fit curve throughout the data range; including variance.

The best-fit equations representing the efficiency vs. flowrate for the Short-Term Sampling Scenario are listed below in Table IV. A quadratic expression  $y = a_0 x^2 + a_1 x + a_2$  best represents the Methyl Iodide retention efficiency as a function of flow rate.

#### TABLE IV

Best Fit Equations for Short-Term Sampling Scenario

Adsorbent	Equation	<b>Graphical Representation</b>
TEDA-1	$y = 0.3845x^2 - 7.1557x + 106.04$	Graph 1
TEDA-2	$y = -0.4758x^2 + 0.8722x + 99.689$	Graph 2
TEDA-3	$y = -0.1253x^2 - 3.4068x + 101.52$	Graph 3
TEDA-4	$y = -1.06x^2 + 3.43x + 97.24$	Graph 4
AGZ58	$y = -0.3725x^2 + 0.8855 x + 99.328$	Graph 5

Where y = % retention efficiency and x = flow rate in CFM











### IV. INTERMEDIATE-TERM SAMPLING SCENARIO

The term Intermediate term sampling represents field-sampling collection periods of 24 hours. This generally is referred to in the field as daily sampling periods.

The standard test described in ASTM D3803, 1979, Method A and the ASTM D3803, 1989 provide the best simulation of actual Intermediate-Term field sampling.

Modifications to the standard test parameters for Intermediate-Term Sampling Scenario include the following:

- (a) Utilization of actual filter geometry
- (b) Variation of flow rate to develop efficiency vs. flow rate relationship.

Variable flow rates were utilized to establish the filter efficiency vs. flow rate curve for the particular adsorption media contained in the radioiodine collection cartridge of interest. Table V and Table VII on pages 15 and 20, respectively, represent the data for the four different mesh sizes of carbon and three different mesh sizes of silver zeolite, respectively. These are presently in use and available from F&J SPECIALTY PRODUCTS, INC. The adsorbent material designations are listed below:

(a)	TEDA-1	10×16 U.S. Sieve
(b)	TEDA-2	30×50 U.S. Sieve
(c)	TEDA-3	20×40 U.S. Sieve
(d)	TEDA-4	12×20 U.S. Sieve
(e)	AGZ164	16×40 U.S. Sieve
(f)	AGZ35	30×50 U.S. Sieve
(g)	AGZ58	50×80 U.S. Sieve

#### TABLE V F&J Charcoal Cartridge Efficiency for Methyl Iodide Collection vs. Flow Rate INTERMEDIATE TERM SAMPLING SCENARIO

Flov	v Rate	TEDA-1	TEDA-2	TEDA-3	TEDA-4
(CFM)	(LPM)	% Retention	% Retention	% Retention	% Retention
0.50	14.1	98.27	100.00, 99.99	99.99	
0.75	21.2		100	100, 100, 99.98	
1.00	28.3		99.95, 98.55, 99.99	99.62, 96.70, 99.56, 97.64, 99.99	92.96
1.06	30.0		98.6, 99.8	99.26	
1.25	35.4		99.79	99.91	93.34
1.50	42.4		99.97	99.77, 99.95	86.43
1.75	49.5		99.39, 98.79	97.41, 99.36	
2.00	56.6		97.85, 98.93, 98.97, 99.5	96.36, 95.20, 91.45, 95.44, 96.68,	78.82, 82.27
				99.45	
2.15	60.8			97.22	
2.25	63.7	72.01	99.62	98.68	79.53
2.50	70.8		98.71, 98.43	84.90, 94.61	78.85
2.75	77.8		98.2	95.51	
3.00	84.9		97.76	91.57, 87.18, 93.11	71.85
3.18	90		96.64	90.79	
3.25	92.0		93.79	89.54	68.74
3.50	99.0		98.25	97.88	71.31
3.75	106.1		96.27	89.44	
4.00	113.2		96.32, 93.68	88.43, 87.36, 84.93	60.48
4.25	120.3	55.91	92.78	85.93, 96.14	
4.50	127.4		92.86, 88.94	89.00, 88.86	
4.75	134.4		93.04	85.10, 82.78	
5.00	141.5		95.72	83.40, 82.22	
5.30	150			80.45	
6.00	167.8		85.62	74.74, 78.07, 76.72, 79.17	50.91
6.25	176.9			76.22	
7.00	198.1		87.08		
8.00	226.4			72.67	
10.00	283			69.03	

A best-fit curve has been drawn through the Intermediate-Term Scenario data points for the TEDA impregnated carbons and extrapolated to project  $CH_3I$  retention efficiencies throughout the test data range. The test data obtained from Table V were used to produce a best-fit curve throughout the data range; including variance.

The best-fit equations representing the efficiency vs. flowrate for the Intermediate-Term Sampling Scenario for TEDA impregnated charcoals are listed below in Table VI. A quadratic expression  $y = a_0x^2 + a_1x + a_2$  best represents the methyl iodide retention efficiency as a function of flow rate.

### TABLE VI Best-Fit Equations for Intermediate-Term Sampling Scenario TEDA IMPREGNATED CARBONS

Adsorbent	Equation	Graphical Representation
TEDA-1	$y = 1.8549x^2 - 20.107x + 107.86$	Graph 6
TEDA-2	$y = 0.2646x^2 - 0.3535x + 100.45$	Graph 7
TEDA-3	$y = 0.0467x^2 - 4.3026x + 104.13$	Graph 8
TEDA-4	$y = 3.5938x^2 - 26.102x + 110.58$	Graph 9

Where y = % retention efficiency and x = flow rate in CFM









TABLE VII
Typical Silver Impregnated Zeolites CH <sub>3</sub> I Retention Efficiency vs. Flow Rate
INTERMEDIATE-TERM SAMPLING SCENARIO

Flow	<b>Rate</b>	<b>AGZ164</b>	AGZ35	AGZ58
(CFM)	(LPM)	% Retention	% Retention	% Retention
0.50	14.1		99.98	99.99, 99.99, 99.99, 99.96
0.75	21.2		99.94, 99.88, 99.97	99.99, 99.99
0.90	25.5		99.86	
1.00	28.3	98.36	99.79, 99.21	99.86, 99.99, 99.99
1.25	35.4	97.86	98.89, 99.05	100.00, 99.97
1.50	42.4	94.53	95.58, 98.90	99.47, 99.66, 99.90
1.65	46.7		98.65	
1.75	49.5	94.97	96.49	99.93
2.00	56.6	92.64	95.04, 96.82, 97.51	98.92, 97.87
2.15	60.8		97.25	
2.25	63.7	91.58	93.82	99.38
2.50	70.8	87.02	92.03, 93.94	96.56
2.75	77.8		94.09, 90.57	
3.00	84.9	87.80	88.88, 95.28	98.81
3.25	92.0		91.14	
3.50	99.0		87.91	87.30
3.75	106.1		89.77	
4.00	113.2	80.74, 81.98	88.11	96.54
4.50	127.4		85.41	96.08, 97.31
5.00	141.5		84.85, 88.44	94.94
6.00	167.8			94.30
7.00	198.1			92.64
10.0	28.3			90.26

A best-fit curve has been drawn through the Intermediate-Term Scenario data points and extrapolated to project  $CH_3I$  retention efficiencies throughout the test data range. The test data obtained from Table VII was inputted into the computer program that evaluates the data to determine the best-fit equation among five different functions. The best fit was illustrated by the equation, which had the smallest standard deviation for the set of actual data points compared to the ideal dependent variables calculated by use of the best-fit equation.

The best-fit equations representing the efficiency vs. flowrate for the Intermediate-Term Sampling Scenario for silver impregnated zeolites are listed below in Table VIII. A quadratic expression  $y = a_0^2 + a_1x + a_2$  best represents the methyl iodide retention efficiency as a function of flow rate.

#### TABLE VIII Best Fit Equations for Intermediate-Term Sampling Scenario SILVER IMPREGNATED ZEOLITES

Adsorbent	Equation	<b>Graphical Representation</b>
AGZ164	$y = 0.2946x^2 - 7.2553x + 105.73$	Graph 10
AGZ35	$y = 0.0845x^2 - 4.0033x + 103.36$	Graph 11
AGZ58	$y = 0.039x^2 - 1.4622x + 101.06$	Graph 12
Where	y = % retention efficiency and $x =$ flow rate in	CFM

20







### V. LONG-TERM SAMPLING SCENARIO

The term Long-Term Sampling Scenario represents field sampling durations of 7 days. This generally involves permanently installed sampling station. To simulate Long-Term Sampling Scenarios, ASTM D3803, Method A test conditions have been modified as shown in Table 1 and Table 1a in section B of this report.

Modifications include:

- a) An elution period of 168 hours
- b) Utilization of the actual filter geometry
- c) Variation of flow rate to develop efficiency vs. flow rate relationship

As in the Short-Term and Intermediate-Term sampling scenarios, actual filters identical to those available to customers were utilized in the testing. Table IX below represents the data for four TEDA impregnated charcoal mesh sizes utilized in the long-term tests. Variable flow rates were utilized to establish the filter efficiency for  $CH_3I$  vs. flow rate curve for the particular adsorption media contained in the cartridge. All cartridge dimensions were nominally 2 <sup>1</sup>/<sub>4</sub>" Diameter × 1" Height. The filter geometries applicable to the following data include the F&J "C" series, "B" series and "M" series radioiodine collection cartridges. Data for silver zeolite was not obtained under long-term sampling conditions because silver zeolite usage is geared to emergency type sampling, which is short or intermediate term in nature.

#### TABLE IX F&J Charcoal Cartridge Efficiency for Methyl Iodide Collection vs. Flow Rate LONG-TERM SAMPLING SCENARIO

Flow Rate		TEDA-1	TEDA-2	TEDA-3	TEDA-4
(CFM)	(LPM)	% Retention	% Retention	% Retention	% Retention
0.5	14.1				
1.0	28.3	85.26		99.86	
1.1	30.0		98.76	99.19	
1.5	42.4	71.78		97.11	88.40
2.0	56.6				83.15
2.1	59.4		99.19		
2.5	70.8				77.29
3.0	84.9	62.89		92.42	
3.2	90.0		96.50	89.52	
4.0	113.				
4.2	120				
5.0	142				
5.3	150		95.89, 92.46	80.15	

A best-fit curve has been drawn through the points and extrapolated to project  $CH_3I$  retention efficiencies vs. flow rate throughout the test data range. Utilization of the best fit equation computer program to evaluate the data resulted in a determination that the data is best represented by a quadratic equation of the form  $y=a_0x^2+a_1x+a_2$ . The best-fit equations for TEDA impregnated charcoals are listed in Table X presented below.

Graphs of the efficiency vs. flowrate graphs for each of the different TEDA impregnated charcoal media is presented on pages 26 - 29.

#### TABLE X Best Fit Equations for Long-Term Sampling Scenario TEDA IMPREGNATED CHARCOALS

Adsorbent	Equation	<b>Graphical Representation</b>
TEDA-1	$y = 2.295x^2 - 20.365x + 103.33$	Graph 13
TEDA-2	$y = -0.1414x^2 - 0.3481x + 99.923$	Graph 14
TEDA-3	$y = -0.4928x^2 - 1.3921x + 100.91$	Graph 15
TEDA-4	$y = -1.22x^2 - 6.23x + 100.49$	Graph 16
Where y	y = % retention efficiency and $x =$ flow rate	in CFM









### DATA ANALYSIS DATA ANALYSIS AND ASSESSMENT

#### A. CH<sub>3</sub>I Retention Efficiency vs. Flow Rate

The CH<sub>3</sub>I retention efficiency decreased as the flow rate increased for all sampling scenarios. The relationship between efficiency and flow rate was found to be represented by a quadratic equation for all three of the sampling scenarios. Equations representing the CH<sub>3</sub>I retention efficiency for various adsorbents for specific sampling scenarios are provided in the body of this paper along with graphical representations of the curves representing these equations.

#### **B** Retention Efficiency as a Function of Particle Size

Smaller particle sizes are represented by larger U.S. Sieve values. For example, a  $10 \times 16$  mesh adsorbent has larger particles than a  $30 \times 50$  mesh adsorbent. Refer to Appendix I for the particle size selector table that illustrates U.S. Sieve mesh sizes to particle diameters.

Assessments of the data between the different mesh sizes illustrates that CH<sub>3</sub>I retention efficiency increases with decreasing particle size (larger mesh size) of both the charcoal or silver zeolite adsorbent.

This is to be expected since smaller particle size material will present to a gas stream a greater amount of surface area per weight of material. Since adsorption capability is a function of surface area, it is not surprising that the general theory is supported by the data contained in this paper.

#### C. Retention Efficiency as a Function of Sample Duration

In general, the radioiodine adsorption capacity of a radioiodine cartridge utilized in the commercial nuclear power industry decreases with increasing sample duration.

Very importantly, the methyl iodide retention efficiency as a function of sample duration is heavily influenced by the particle size of the adsorbent.

There tends to be less retention efficiency losses as the average particle size of the adsorbent decreases. For example, TEDA-2 adsorbent ( $30 \times 50$  mesh) retention efficiencies will show considerably less influence for longer sample durations such as the 168 hour long term sampling scenario than the larger particle size TEDA-1 adsorbent ( $10 \times 16$  mesh), provided all other factors remain equal.

#### **D.** Pressure Drop Considerations

The pressure drop across a cartridge decreases as the particle size increases.

The pressure drop relationship for the F&J TEDA impregnated cartridge follows the following sequence within specific filter geometry:

TEDA-2	>	TEDA-3	>	TEDA-4	>	TEDA-1
( <b>30</b> ×50)		(20×40)		(12×20)		(10×16)

The same pressure drop relationship holds true for the silver zeolite cartridges within specific filter geometry

AGZ58	>	AGZ35	>	<b>AGZ164</b>
(50×80)		( <b>30×50</b> )		(16×40)

Larger particle size adsorbents should be selected for applications utilizing battery powered air samplers or lower capacity vacuum blowers and pumps.

In general, one should use finer particle adsorbents (larger mesh sizes) for environmental monitoring applications where lower pollutant concentrations are encountered.

Refer to the graphs in Appendix B illustrating the pressure drop vs. flow rate relationship for various charcoal and zeolite adsorbent particle sizes for the nominal  $2 \frac{1}{4}$ "D × 1"H filter cartridge geometry applicable to F&J's "C" series, "B" series and "M" series radioiodine collection cartridges.

#### E. General Conclusion Regarding Retention Efficiencies

The radiation protection specialist involved in the quantitative determination of airborne radioactive iodine species for compliance monitoring should select a radioiodine cartridge, which presents an acceptable pressure drop for the air sampling equipment being utilized in conjunction with any filter paper.

It appears that the optimum mesh size can be obtained by trial and error depending upon the combination of pressure drop and the relative efficiency levels a user is willing to accept for his particular sampling application. It is not as important to have the highest efficiency radioiodine collection cartridge possible as it is for the user to have good empirically derived CH<sub>3</sub>I efficiency performance data representative of the user's cartridge and specific field application practices. There is no substitute for good reliable test data and confidence in the quality of the supplier's radioiodine cartridge manufacturing program when health, safety and compliance monitoring liabilities are present.

# **APPENDIX** A

# ACTIVATED CARBON PARTICULATE SELECTOR CHART

### **Activated Carbon Particulate Selector**

To determine approximate mesh size of an activated carbon sample, compare representative particles of the largest and smallest size to the printed solid circles. Mesh size is given in two numbers, e.g., "6x10." The first number is a mesh slightly larger than the largest representative particle, and the second is a mesh slightly smaller than the smallest particle. Normal manufacturing tolerances allow for a few non-representative particles in each sample.

STANDAR	D MESH	OPENING		PARTICLE
Tyler	U.S.	mm.	inches	
4	4	4.70	0.185	•
6	6	3.33	.131	•
8	8	2.36	.094	•
10	12	1.65	.065	•
12	14	1.40	.056	•
14	16	1.17	.047	•
16	18	0.991	.039	•
20	20	.833	.033	•
24	25	.701	.028	•
28	30	.589	.023	•
32	35	.495	.020	•
35	40	.417	.016	•
42	45	.351	.014	
48	50	.295	.012	•
60	60	.246	.0097	•
80	80	.175	.0069	
100	100	.147	.0058	
150	140	.104	.0041	
200	200	.074	0029	
250	230	.061	.0024	
325	325	.043	.0017	
400	400	.038	.0015	

# **APPENDIX B**

Pressure Drop vs. Flow Rate for TEDA Impregnated Charcoals and Silver Zeolite Media



#### Pressure Drop vs. Flow Rate AGZ, 16x40 Mesh, Intermediate, 3/14/2001 C;M;B Geometry

Equation:  $y = 8.9983x^2 - 13.385x + 19.223$ Standard Deviation: 8.1596

Flow Rate	Pressure Drop	Calculated Pressure	
SCFM	mmHg	Drop	Difference
0.75	12.00	14.25	-2.25
1.25	15.00	16.55	-1.55
1.25	12.00	16.55	-4.55
1.25	19.00	16.55	2.45
1.75	31.00	23.36	7.64
1.75	21.00	23.36	-2.36
1.75	31.00	23.36	7.64
2.25	33.00	34.66	-1.66
2.25	34.00	34.66	-0.66
2.25	41.00	34.66	6.34
2.50	27.00	42.00	-15.00
3.00	71.00	60.05	10.95
3.25	66.00	70.77	-4.77
3.75	81.00	95.57	-14.57
4.00	122.00	109.66	12.34
	Flow Rate SCFM 0.75 1.25 1.25 1.25 1.75 1.75 1.75 2.25 2.25 2.25 2.25 2.25 2.50 3.00 3.25 3.75 4.00	Flow RatePressure DropSCFMmmHg0.7512.001.2515.001.2512.001.2519.001.7531.001.7531.002.2533.002.2534.002.2541.002.5027.003.0071.003.2566.003.7581.004.00122.00	Flow RatePressure DropCalculated PressureSCFMmmHgDrop0.7512.0014.251.2515.0016.551.2512.0016.551.2519.0016.551.7531.0023.361.7521.0023.361.7533.0034.662.2533.0034.662.2541.0034.662.5027.0042.003.0071.0060.053.2566.0070.773.7581.0095.574.00122.00109.66



#### Pressure Drop vs. Flow Rate AGZ, 30x50 Mesh, Intermediate, 3/14/2001 C;M;B Geometry

Equation:  $y = 1.8264x^2 + 23.547x - 4.8855$ Standard Deviation: 7.669

	Flow Rate	Pressure Drop	Calculated Pressure	
Point	SCFM	mmHg	Drop	Difference
1	0.75	11.00	13.80	-2.80
2	0.75	16.00	13.80	2.20
3	0.75	15.00	13.80	1.20
4	0.90	13.00	17.79	-4.79
5	1.25	33.00	27.40	5.60
6	1.25	28.00	27.40	0.60
7	1.65	37.00	38.94	-1.94
8	1.75	31.00	41.92	-10.92
9	1.75	47.00	41.92	5.08
10	2.00	52.00	49.51	2.49
11	2.15	56.00	54.18	1.82
12	2.25	72.00	57.34	14.66
13	2.50	64.00	65.40	-1.40
14	2.75	50.00	73.68	-23.68
15	2.75	80.00	73.68	6.32
16	3.25	94.00	90.93	3.07
17	3.50	102.00	99.90	2.10
18	3.75	109.00	109.10	-0.10
19	4.00	119.00	118.52	0.48



Equation: $y = 19.549x^2 - 59.789x + 153$
Standard Deviation: 17.15822

		Pressure		
	Flow Rate	Drop	Calculated	
			Pressure	
Point	SCFM	mmHg	Drop	Difference
1	1.25	102.00	108.81	-6.81
2	1.75	132.00	108.24	23.76
3	1.75	99.00	108.24	-9.24
4	2.75	145.00	136.42	8.58
5	2.75	146.00	136.42	9.58
6	2.75	99.00	136.42	-37.42
7	3.25	180.00	165.17	14.83
8	3.75	211.00	203.70	7.30
9	3.75	193.00	203.70	-10.70
10	4.50	280.00	279.82	0.18



#### Pressure Drop vs. Flow Rate TE1C, 8x16 Mesh, Intermediate, 3/14/2001 C;M;B Geometry

Equation:  $y = 1.3886x^2 + 1.2022x + 0.4426$ Standard Deviation: 0.5749

	Flow Rate	Pressure Drop	Calculated Pressure	
Point	SCFM	mmHg	Drop	Difference
1	0.50	1.50	1.39	0.11
2	0.50	1.00	1.39	-0.39
3	0.75	2.00	2.13	-0.13
4	0.75	2.00	2.13	-0.13
5	1.00	3.00	3.03	-0.03
6	1.25	4.00	4.12	-0.12
7	1.25	4.00	4.12	-0.12
8	1.50	7.00	5.37	1.63
9	2.00	8.00	8.40	-0.40
10	2.00	8.00	8.40	-0.40
11	2.25	11.00	10.18	0.82
12	2.50	12.00	12.13	-0.13
13	3.00	16.00	16.55	-0.55
14	3.00	16.00	16.55	-0.55
15	4.25	31.00	30.63	0.37



#### Pressure Drop vs. Flow Rate TE2C, 30x50 Mesh, Intermediate, 3/13/2001 C;M;B Geometry

Equation:  $y = 1.3687x^2 + 10.278x - 1.1584$ Standard Deviation: 4.497

	Flow Rate	Pressure Drop	Calculated	
			Pressure	
Point	SCFM	mmHg	Drop	Difference
1	0.50	4.00	4.32	-0.32
2	0.50	2.80	4.32	-1.52
3	0.75	9.00	7.32	1.68
4	1.25	13.00	13.83	-0.83
5	1.50	16.00	17.34	-1.34
6	1.75	20.00	21.02	-1.02
7	1.75	18.00	21.02	-3.02
8	2.25	34.00	28.90	5.10
9	2.50	32.00	33.09	-1.09
10	2.50	44.00	33.09	10.91
11	2.50	34.00	33.09	0.91
12	2.75	32.00	37.46	-5.46
13	3.25	42.00	46.70	-4.70
14	3.50	60.00	51.58	8.42
15	3.75	52.00	56.63	-4.63
16	4.25	63.00	67.25	-4.25
17	4.50	67.00	72.81	-5.81
18	4.50	79.00	72.81	6.19
19	4.50	74.00	72.81	1.19
20	4.75	77.00	78.54	-1.54
21	7.00	139.00	137.85	1.15



#### Pressure Drop vs. Flow Rate TE3, 20x40 Mesh, Intermediate, 3/14/2001 C;M;B Geometry

Equation: y = 1.1306x2 + 4.6468x + 7.6395 Standard Deviation: 5.9875

	Flow Rate	Pressure Drop	Calculated Pressure	
Point	SCFM	mmHg	Drop	Difference
1	0.75	2.80	11.76	-8.96
2	1.00	13.00	13.42	-0.42
3	1.00	16.00	13.42	2.58
4	1.50	23.00	17.15	5.85
5	1.75	18.00	19.23	-1.23
6	2.00	31.00	21.46	9.54
7	2.00	35.00	21.46	13.54
8	2.15	19.00	22.86	-3.86
9	2.50	18.00	26.32	-8.32
10	2.50	21.00	26.32	-5.32
11	3.25	28.00	34.68	-6.68
12	3.75	40.00	40.96	-0.96
13	4.25	44.00	47.81	-3.81
14	4.25	49.00	47.81	1.19
15	4.50	59.00	51.44	7.56
16	4.75	57.00	55.22	1.78
17	4.75	52.00	55.22	-3.22
18	5.50	69.00	67.40	1.60
19	6.25	80.00	80.85	-0.85



#### Pressure Drop vs. Flow Rate TE4, 12x20 Mesh, Intermediate, 3/14/2001 C;M;B Geometry

Equation:  $y = 1.5531x^2 + 1.7228x + 0.1956$ Standard Deviation: 1.2022

	Flow Rate	Pressure Drop	Calculated Pressure	
Point	SCFM	mmHg	Drop	Difference
1	0.5	1.00	1.45	-0.45
2	1.25	6.00	4.78	1.22
3	1.75	7.00	7.97	-0.97
4	2.25	13.00	11.93	1.07
5	2.75	15.00	16.68	-1.68
6	3.25	23.00	22.20	0.80

# **APPENDIX C**



## **APPENDIX D**

### **Equations for Methyl Iodide Collection Efficiency vs. Flowrate** for **TEDA Impregnated Charcoal Cartridges and Silver Zeolite**

# Cartridges Applicable to Series C, CS, CSM, B and M

### **Short-Term Sampling Scenario**

Adsorbent Type	$\mathbf{X} = \mathbf{CFM}$ Equations	X = LPM Equations
AGZ58	$y = -0.3725x^2 + 0.8855x + 99.328$	$y = -0.0005x^2 + 0.0313x + 99.328$
TEDA-1	$y = 0.3845x^2 - 7.1557x + 106.04$	$y = 0.0005x^2 - 0.2529x + 106.04$
TEDA-2	$y = -0.4758x^2 + 0.8722x + 99.689$	$y = -0.0006x^2 + 0.0308 + 99.689$
TEDA-3	$y = -0.1253x^2 - 3.4068x + 101.52$	$y = -0.0002x^2 - 0.1188x + 101.54$
TEDA-4	$y = -1.06x^2 + 3.43x + 97.24$	$y = -0.0013x^2 + 0.1212x + 97.24$

### **Intermediate-Term Sampling Scenario**

#### **Adsorbent Type**

### X = CFM Equations

bibent i jpe	M = OI M Equations	M = DI M Dquations
AGZ164	$y = 0.2946x^2 - 7.2553x + 105.73$	$y = 0.0004x^2 - 0.2562x + 105.73$
AGZ35	$y = 0.0845x^2 - 4.0033x + 103.36$	$y = 0.0001x^2 - 0.1414x + 103.36$
AGZ58	$y = 0.39x^2 - 1.4622x + 101.06$	$y = -0.00007x^2 - 0.018x + 100.36$
TEDA-1	$y = 1.8549x^2 - 20.107x + 107.86$	$y = 0.0023x^2 - 0.7102x + 107.86$
TEDA-2	$y = 0.2646x^2 - 0.3535x + 100.45$	$y = -0.0003x^2 - 0.0125x + 100.45$
TEDA-3	$y = 0.0467x^2 - 4.3026x + 104.13$	$y = 0.00006x^2 - 0.1519x + 104.13$
TEDA-4	$y = 3.5938x^2 - 26.102x + 110.58$	$y = 0.0045x^2 - 0.922x + 110.59$

### **Long-Term Sampling Scenario**

Adsorbent Type	X = CFM Equations	$\mathbf{X} = \mathbf{LPM}$ Equations
TEDA-1	$y = 2.295x^2 - 20.365x + 103.33$	$y = 0.0029x^2 - 0.7192x + 103.33$
TEDA-2	$y = -0.1414x^2 - 0.3481x + 99.923$	$y = -0.0002x^2 - 0.0123x + 99.923$
TEDA-3	$y = -0.4928x^2 - 1.3921x + 100.91$	$y = -0.0006x^2 - 0.0492x + 100.91$
TEDA-4	$y = -1.22x^2 - 6.23x + 100.49$	$y = -0.0015x^2 - 0.2211x + 100.52$

3

X = LPM Equations

# **APPENDIX E**

# **ISO 9001 Certificate**





# The Certification Body of TÜV AMERICA INC. Danvers, Massachusetts USA

hereby certifies that

# F & J SPECIALTY PRODUCTS, INC. 404 CYPRESS ROAD OCALA, FL 34472

has implemented a Quality Management System in accordance with:

# ISO 9001:2000

The scope of this Quality Management System includes: Design and manufacture of portable and environmental air sampling equipment and supplies for radiological and non-radiological airborne pollutant monitoring applications. Product lines also include filter paper, filter holders, radioiodine collection cartridges and radon detection products.

Further Clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization.

## This Certificate is valid until: January 31, 2005

**Certificate Registration No: 951 00 1108-B** (This certificate issued in conjunction with Certificate Number 951 00 1108)

> Issued: February 15, 2002 Revised: January 20, 2004



Gary W. Minks Director, Certification Body



52